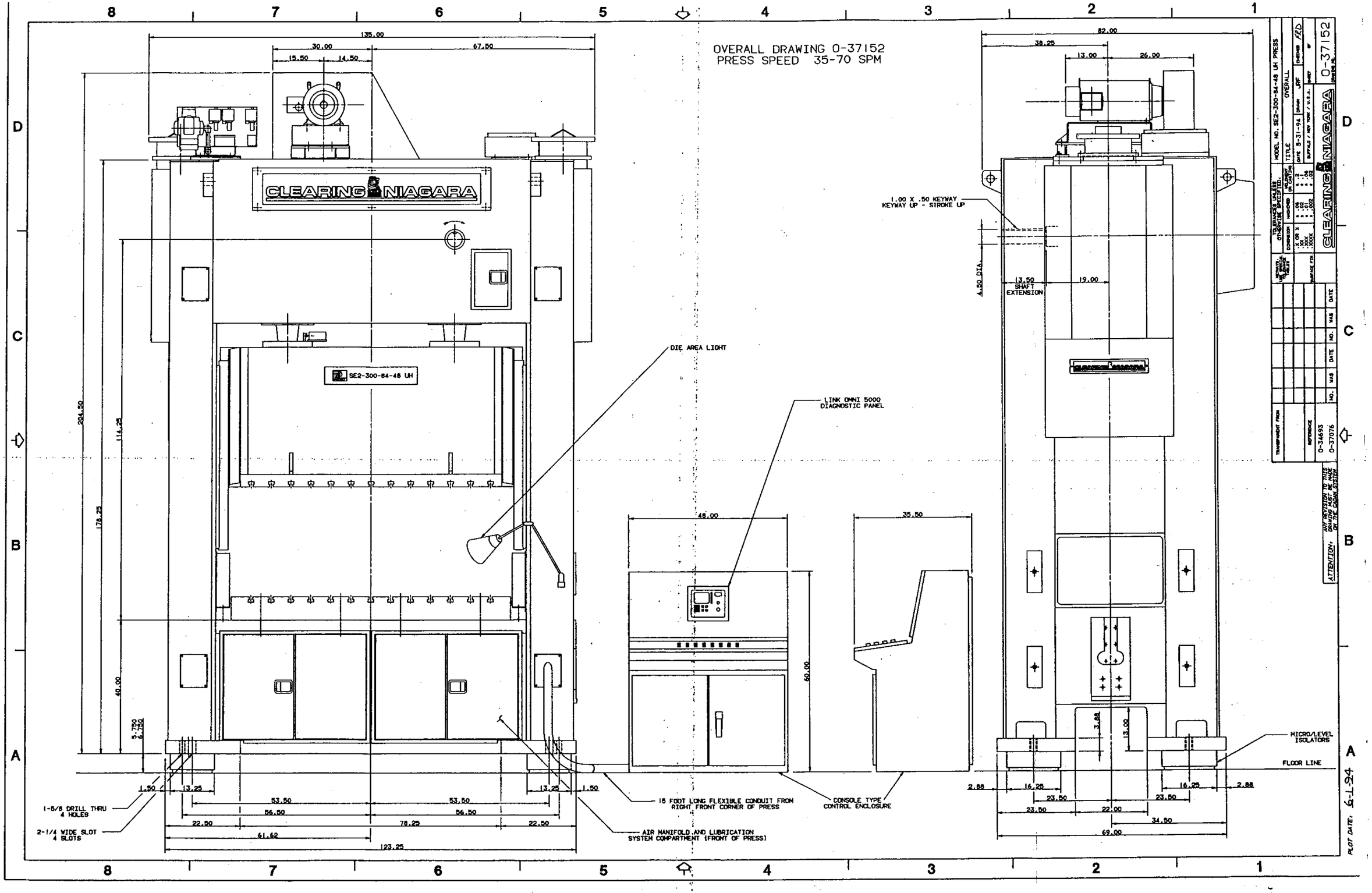OVERALL DRAWING 0-37152
PRESS SPEED 35-70 SPM