

1-13 TA
3 HOLES
ON 3 1/8
SHAFT

AIR SERVICE REQUIREMENTS
NET BALANCE SUPPLY PIPE SI: _____
NET SUPPLY PIPE SIZE _____
CLUTCH AIR CONSUMPTION _____
ENGAGEMENT -2.73 CU _____
CLUTCH AIR PRESSURE _____
WHEEL BRAKE SUPPLY LINE _____
BRAKE AIR CONSUMPTION PER _____
ENGAGEMENT -2.78 CU _____

SHRINK TIE RODS .1156 _____
OR 3/4" OF ONE TIE _____

NOTE: DIMENSIONS GIVEN FOR R _____
CLEARANCES ARE MINIMUM _____

NOTE:
DIMENSIONS GIVEN FOR R1
CLEARANCES ARE MINIMUM

NOTE: THE PURPOSE OF THE TIE ROD WELLS IS TO PERMIT THE LOWERING OF THE RODS TO A POINT BELOW THE TOP EDGE OF THE COLLIMINS. THIS WILL PERMIT REMOVAL OF THE CROWN WITH A MINIMUM OF CLEARANCE BETWEEN CROWN AND ROOF. IF CLEARANCE OF THE WELLS MAY BE OMITTED OR THE DEPTH MAY BE DECREASED TO SUIT CONDITIONS.

[illegible]